#### Work Order ID 50570

July 16, 2009 8:12:30 AM

Item ID:

D3166-1

**Revision ID:** 

Αl

Item Name:

Basket Hoop

**Start Date:** 

**Start Qty: 12.00** 07/17/2009

**Required Date:** 07/22/2009

Req'd Qty: 12.00



Accept



Date:

Date:

Run

Setup Start

Start

Stop

Stop



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Sequence ID/

Process Plan: MF

QC:

Date: 09-67-16 Tooling:

Date:

SPC (Y/N):

Set Up/ Run Hours Draw Number

Draw Rev.

Plan Code

Accept **Qty** 

Reject **Qty** 

Reject Number

Insp. Stamp

Work Center ID Draw Nbr

**Operation** Description

**Revision Nbr** D3166 Rev A1

Large Fab Large Fab

Memo

Cut 3/4" x 3/4" square tubing 60.00" long.

0.00

0.00

M 0907.23

110

CNC Bend I

Memo

0.00

0.00

CNC Delta 100 Bender

Form D3166-1 Basket Hoop as per Dwg D3166 using Bending program 350

BASB, and folio FT004.

QC6- Inspect dimensions to drawing

120

QC

Quality Control

Memo

0.00

DP 9-7-27(12)

> Sorlaby (x12)

## **Dart Aerospace Ltd**

	р								7 3
W/O:			WC	RK ORDER CHANGES	3				
DATE	STEP	PR	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			And the second s						
Part No	• •	PAR #:	Fault Categ	jory:	NCR: Yes N	io DQA:		_ Date: _	
					QA: N/	Closed:		_ Date: _	
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR)				
DATE	OTED	Description of NC		Corrective Action Section B		Verification	tion	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector

NOTE: Date & initial all entries

#### Work Order ID 50570

July 16, 2009 8:12:30 AM

Item ID:

D3166-1

**A**1

**Revision ID:** 

Item Name: Basket Hoop

**Start Date:** 07/17/2009

**Required Date:** 07/22/2009

**Start Qty: 12.00** Req'd Qty: 12.00



Accept



Setup Start

Stop



**Cust Item ID:** 

**Customer:** 

Draw

Reference:

**Approvals:** 

**Process Plan:** 

QC:

Date:

Date: \_\_\_\_

**Tooling:** 

SPC (Y/N):

Date: Date: Run

Reject

Qty

Start



Number Stamp

Insp.

Reject

Sequence ID/ **Work Center ID** 

130

Packaging

Packaging

**Operation** Description

Identify as per dwg & Stock Location: W

Memo

0.00

0.00

**Run Hours** 

Set Up/

Rev. Number Code SAD 09-07-27

Plan

Draw

Accept

Qty

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/07/289

4 But. 27.27

# **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
				<u> </u>							

Part No	):	PAR #:	Fault Cate	gory:	NCR: Yes N	lo DQA:	Date: _	
					QA: N/	C Closed:	Date: _	
NCR:			WORK ORD	ER NON-CONFORMAN	ICE (NCR)			
		Description of NC		Corrective Action Section	В	Verification	Annroval	Annaval
DATE	STEP	Section A	Initial	Action Description	Sign &	Section C	Approval Chief Eng	Approval QC Inspecto

		Description of NC		Corrective Action Section B			A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
						!		

NOTE: Date & initial all entries

#### **Picklist Print**

July 16, 2009 8:12:30 AM

Work Order ID: 50570

Parent Item:

D3166-1RevA1

Parent Item Name: Basket Hoop

**Comments:** 



Last

**Start Date:** 07/17/2009

Qty

Issued

**Required Date: 07/22/2009** 

**Start Qty: 12.00** 

Required Qty: 12.00

Component	Item	ID/
Item Name		

Replacement Mfg/ Item ID Purch

Primary Bin Location Item

No

Route Location Seq ID

Unit of

Measure Hand

Qty on Remaining Qty To Pick Date Issued

Status

M304TS0.750W.065

Purchased

174.1729 63.1579 100

304 SQ Tube .75x.75x.065W

Warehouse	Loc Qty	Loc Code	
<b>Location</b>			
Main Warehouse			
MAT	174.172879		<u></u>
110969	3.29		
111148	15.96		
111331	1.96		
111432	0.44		
111885	5.9122		
112051	146.610679		
119363	•		63.1579

PD 09.07.23

# **Dart Aerospace Ltd**

W/O:		WORK ORDER CH	IANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					-		
Part No	•	PAR #: Fault Category:	NCR: Ye	s No <b>DQ</b>	A:	Date: _	· · · · · · · · · · · · · · · ·
			QA	: N/C Close	d:	Date:	

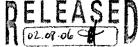
,	WORK ORDER NON-CONFORMANCE (NCR)									
	Description of NC		Corrective Action Section B							
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector			
						,				
					1					
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Verification Section C	STEP Description of NC Section A Section B Initial Action Description Sign & Verification Section C Chief Eng			

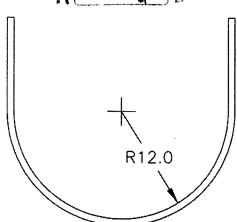
NOTE: Date & initial all entries





DESIGN	DRAWN BY	DART AEROSPA HAWKESBURY, ONTARK	_
CHECKED	APPROVED	DRAWING NO.	REV. A
#	4	D3166	SHEET 1 OF 1
DATE		TITLE	SCALE
02.07.10		BASKET HOOP	NTS
Α ,	02.07.10	NEW ISSUE	
Marie	04.04.08	38+/- 1 Ms 36.0	





10.6 (REF, NEED 8.0 MIN)

#### D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

110" Ø36.0 (MIN) \$38 V-1"

SHOP COPY RETURN TO ENGINEER'NG UNCONTROLLER CONY SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 50570 mf 09-07-16

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  $0.75" \times 0.75" \times 0.063$  WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DRAWING NO.	TITLE	, REVA1	DART AEROSPACE LTD	D.E.O. NO.	SHEET NO.	SCALE
D3166	BASKET HOOP		ENGINEERING ORDER	D3166-A-2	1 OF 1	NTS
DRAWN AJS	CHECKED	3	MFG. APPR.	APPROVED //	DE APPR	
DATE 08.12	.11 DATE 08.	12.15	DATE 08/12/15	DATE 05/12/16	DATE 08.12.16	

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING, 60.00" LONG REF. DART SPEC M304TS0.750W.065

WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

IS:

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING, 120.00" LONG
REF. DART SPEC M304TS0.750W.065

## WAS:

1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)

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REASON: SEE PAR 08-005

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NO 50576 NO 09-07-16